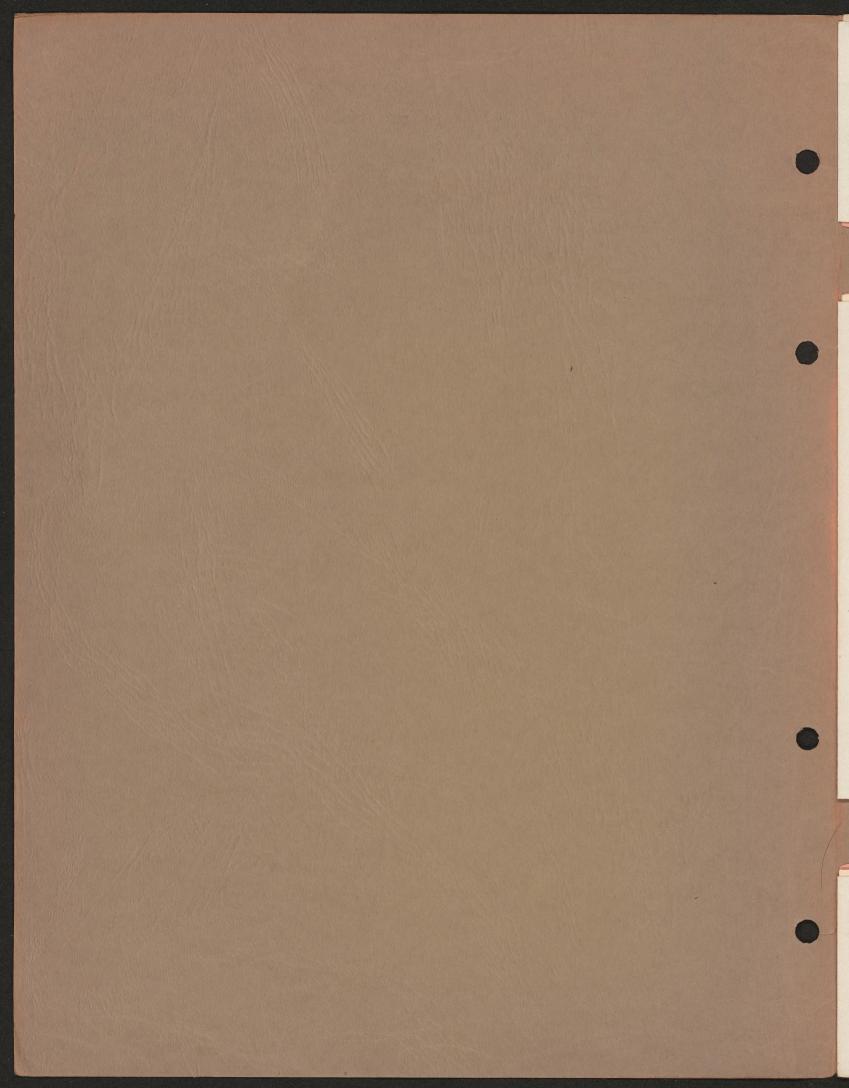
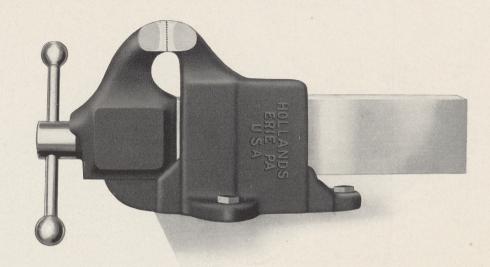
# HOLLANDS VISES AND TOOLS

HOLLANDS MANUFACTURING CO. ERIE, PENNSYLVANIA, U. S. A.







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Mechanics

HOLLANDS MANUFACTURING COMPANY
ERIE, PA., U. S. A.

Established 1887

## VISES

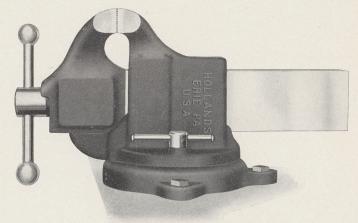
#### MACHINISTS' SOLID JAW VISES

	Vise No.	Width of Jaw, In.	List Price Each	Opens Inches	Depth Inches	Weight Pounds
0 77	121/2	2½	\$ 9.00	$3\frac{1}{2}$	23/8	15
	13	3	10.00	4	23/4	24
	131/2	$3\frac{1}{2}$	11.25	5	31/8	30
IN THE CARE	14	4	12.75	6	33/8	44
GIND .	<b>14</b> ½	$4\frac{1}{2}$	15.50	7	35/8	65
A SAS	15	5	20.00	8	37/8	80
8	151/2	$5\frac{1}{2}$	30.00	9	43/8	110
	16	6	39.00	10	$5\frac{1}{4}$	150
A Total	17	7	55.00	12	55/8	190
	18	8	75.00	$12\frac{1}{2}$	6	270
	19	9	90.00	$13\frac{1}{2}$	61/8	285

STATIONARY BASE TYPE

STRONG, RIGID AND DURABLE. Welded Steel Jaw Faces, carefully tempered and machine corrugated. Will not become loose nor lose their gripping power. Heavy Malleable Nuts carefully aligned, so screws will not bind. Strong steel screws with smooth cut acme pitch threads and electric-welded steel heads. Long Body construction with flat finished bottoms.  $4\frac{1}{2}$ " and larger sizes have 4 bolt holes in base making it convenient for placing directly over bench leg. All parts interchangeable. For detailed construction see page 5.

Vise No.	Width of Jaw, In.	List Price Each	Opens Inches	Depth Inches	Weight Pounds
221/2	$2\frac{1}{2}$	\$12.00	$3\frac{1}{2}$	$2\frac{3}{8}$	20
23	3	13.00	4	$2\frac{3}{4}$	33
231/2	$3\frac{1}{2}$	15.00	5	$3\frac{1}{8}$	38
24	4	17.00	6	33/8	55
241/2	$4\frac{1}{2}$	20.00	7	35/8	75
25	5	30.00	8	37/8	90
251/2	51/2	38.00	9	43/8	120
26	6	52.00	10	$5\frac{1}{4}$	165
27	7	70.00	12	$5\frac{5}{8}$	220
28	8	98.00	$12\frac{1}{2}$	6	300
29	9	115.00	$13\frac{1}{2}$	61/8	328



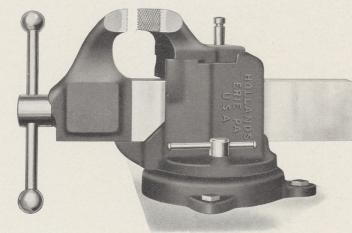
SWIVEL BASE TYPE

A swivel base that locks at any point and will not slip. 6" and larger have double clamping lock.

# HOLLANDS

#### MACHINISTS' SWIVEL JAW VISES

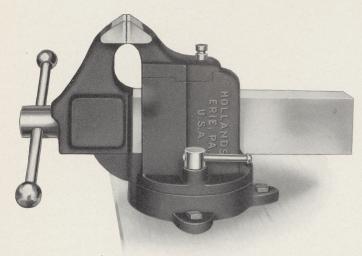
Vise	Width of	List Price	Opens	Depth	Weight
No.	Jaw, In.	Each	Inches	Inches	Pounds
421/2	$2\frac{1}{2}$	\$16.00	$3\frac{1}{2}$	27/8	20
43	3	17.50	4	3	36
431/2	$3\frac{1}{2}$	20.00	5	33/8	46
44	4	24.00	6	37/8	60
441/2	$4\frac{1}{2}$	28.00	7	4	76
45	5	35.00	8	$4\frac{5}{8}$	95
451/2	$5\frac{1}{2}$	44.00	$8\frac{1}{2}$	5	126
46	6	60.00	11	53/8	170
47	7	75.00	$12\frac{1}{2}$	$6\frac{1}{4}$	230
48	8	105.00	13	67/8	330



SWIVEL BASE TYPE

These Vises have the additional feature of a self adjusting rear Jaw that will hold tapered pieces firmly. When locked with pin is a strong and rigid as a solid jaw vise.

#### FILERS' SWIVEL JAW VISES



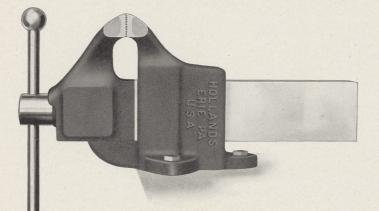
Vise	Width of	List Price	Opens	Depth	Weight
No.	Jaw, In.	Each	Inches	Inches	Pounds
454	4	\$24.00	6	37/8	60
4541/2	41/2	28.00	7	43/8	75

#### SWIVEL BASE TYPE

In addition to the self adjusting rear Jaw, these Vises have a deeper opening and the jaws are shaped for filing and finishing. Smooth faced Jaws furnished when specified.

## V 1 S E (

#### FILERS' AND TOOL MAKERS' SOLID JAW VISES

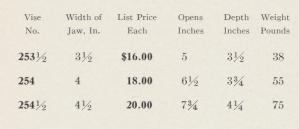


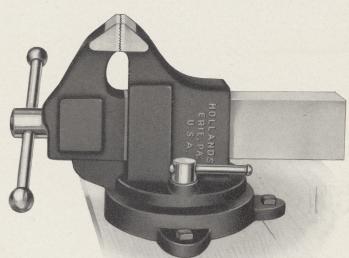
#### STATIONARY BASE TYPE

Vise No.	Width of Jaw, In.	List Price Each	Opens Inches	Depth Inches	Weight
153½	3½	\$12.00	5	3½	30
154	4	14.50	$6\frac{1}{2}$	33/4	45
154½	$4\frac{1}{2}$	16.50	73/4	41/4	60

These Vises are of the same type of construction and material as our Standard Machinists' Vises. Have a deeper opening and the jaws are more angular, which features are desirable for filing and finishing. Smooth faced jaws furnished when specified.

#### SWIVEL BASE TYPE



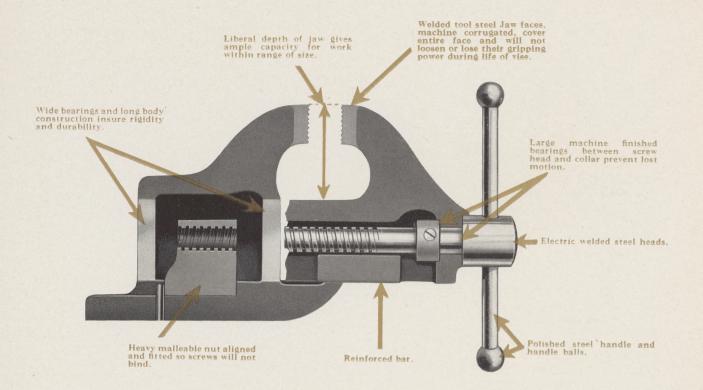


Will fit any make of vise. Are more durable than sheet metal jaws. Stays in position.

#### CAST SOFT METAL JAWS

MADE IN COPPER, BRASS OR LEAD

Size Inches	List Price Lead Jaws	List Price Copper or Brass
3	\$ .70	\$1.00
$3\frac{1}{2}$	.80	1.20
4	1.00	1.40
41/2	1.20	1.60
5	1.50	2.00
$5\frac{1}{2}$	1.80	2.20
6	2.00	2.40
7	2.50	3.00



HOLLANDS VISES are the result of over fifty years of experience and are standard equipment in outstanding industrial plants and railway shops of this and foreign countries.

During the past half century we have consistently redesigned and improved our vises in order to meet demands for closer tolerances, greater strength and firmer rigidity.

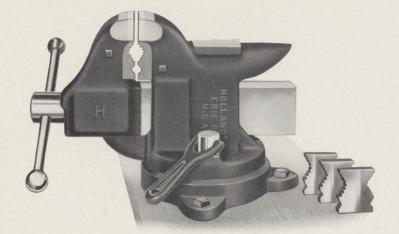
We have found by long experience and actual tests that an alloy of cast iron and steel is the most suitable material for a good serviceable vise. Ordinary cast iron does not have sufficient tensile strength to stand the severe strain and shock blows to which Vises are subjected. Steel Vises have too much resiliency to give the firm grip and rigidity required of a Vise for satisfactory performance. Malleable Iron, if not properly annealed, will break easier than ordinary cast iron, and if properly annealed, will bend and yield under less strain than a good alloy of steel and cast iron.

Hollands Vises meet Federal Specifications.

# HOLLANDS

### HOLLANDS

#### COMBINATION VISES

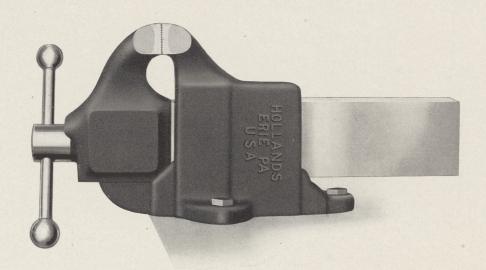


#### SWIVEL BASE

Width of Jaw, In.	List Price Each	Holds Pipe Inches	Weight Pounds
31/2	\$17.50	½ to 2½	60
41/4	24.00	½ to 3½	90
5	38.00	½ to 4½	140
6	60.00	½ to 6	200
	Jaw, In. 3½ 4¼ 5	Jaw, In. Each  3½ \$17.50  4¼ 24.00  5 38.00	Jaw, In.     Each     Inches $3\frac{1}{2}$ \$17.50 $\frac{1}{8}$ to $\frac{2\frac{1}{2}}{2}$ $4\frac{1}{4}$ 24.00 $\frac{1}{8}$ to $\frac{3\frac{1}{2}}{2}$ 5     38.00 $\frac{1}{8}$ to $\frac{4\frac{1}{2}}{2}$

Pipe Jaws are interchangeable and reversible and do not extend beyond jaws of vise which obviates the necessity of removing pipe jaws when using as a machinist's vise. Sizes 54 and 56 have double clamping lock.





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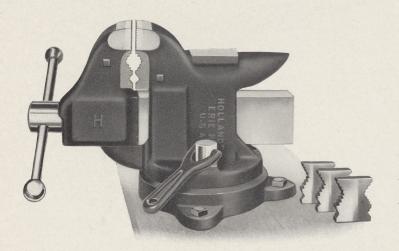
Mechanics

HOLLANDS MANUFACTURING COMPANY
ERIE, PA., U. S. A.

Established 1887

### HOLLANDS

#### COMBINATION VISES



#### SWIVEL BASE

Vise No.	Width of Jaw, In.	List Price Each	Holds Pipe Inches	Weight Pounds
52H	$3\frac{1}{2}$	\$17.50	½ to 2½	60
53H	$4\frac{1}{4}$	24.00	½ to 3½	90
54H	5	38.00	½ to 4½	140
56H	6	60.00	½ to 6	200

Pipe Jaws are interchangeable and reversible and do not extend beyond jaws of vise which obviates the necessity of removing pipe jaws when using as a machinist's vise. Sizes 54 and 56 have double clamping lock.

## HOLLANDS=

#### Pipe Tools

HOLLANDS IMPROVED PIPE CUTTER



Interchangeable wheels and rollers. An extra strong cutter that will keep in alignment. Five sizes with capacity from ½" to 6" pipe.

ROLLER PIPE CUTTER (Saunders Type)



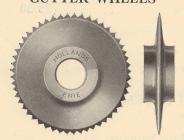
Five Sizes with capacity from  $\frac{1}{8}$ " to 6" Pipe.

THREE WHEEL PIPE CUTTER (Barnes Type)



Nine Sizes with capacity from  $\frac{1}{8}$ " to 12" Pipe.

#### **CUTTER WHEELS**



Thin Blade smooth edge or knurled wheels for all types of Pipe Cutters.

#### ADJUSTABLE STOCKS AND DIES



 Size
 Pipe Sizes

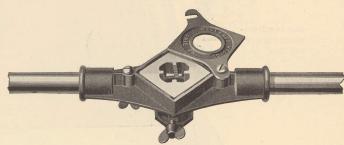
 No. 1
  $\frac{1}{8}$ " to  $\frac{1}{2}$ "

 No. 2
  $\frac{1}{8}$ " to 1"

 No.  $\frac{21}{2}$   $\frac{1}{8}$ " to  $\frac{11}{2}$ "

 No. 3
  $\frac{1}{2}$ " to 2"

#### PIPE STOCKS AND SOLID THREADED THROAT DIES



 Size
 Dimension of Block
 Pipe Sizes

 No. 0
  $2 \times 2 \times \frac{1}{2}$   $\frac{1}{8}$ " to  $\frac{1}{2}$ "

 No. 1
  $2\frac{1}{2} \times 2\frac{1}{2} \times \frac{3}{4}$ "
  $\frac{1}{8}$ " to 1"

 No. 1\frac{1}{2}
  $3 \times 3 \times \frac{3}{4}$ "
  $\frac{1}{4}$ " to  $\frac{1}{2}$ "

 No. 2
  $4 \times 4 \times \frac{7}{8}$ "
  $\frac{1}{2}$ " to 2"

#### MALLEABLE RATCHET STOCKS AND SOLID THREADED THROAT DIES.



 Size
 Dimension of Block
 Pipe Sizes

 No. 1
  $2\frac{1}{2} \times 2\frac{1}{2} \times \frac{3}{4}$ "
  $\frac{1}{8}$ " to 1"

 No.  $1\frac{1}{2}$   $3 \times 3 \times \frac{3}{4}$ "
  $\frac{1}{4}$ " to  $1\frac{1}{2}$ "

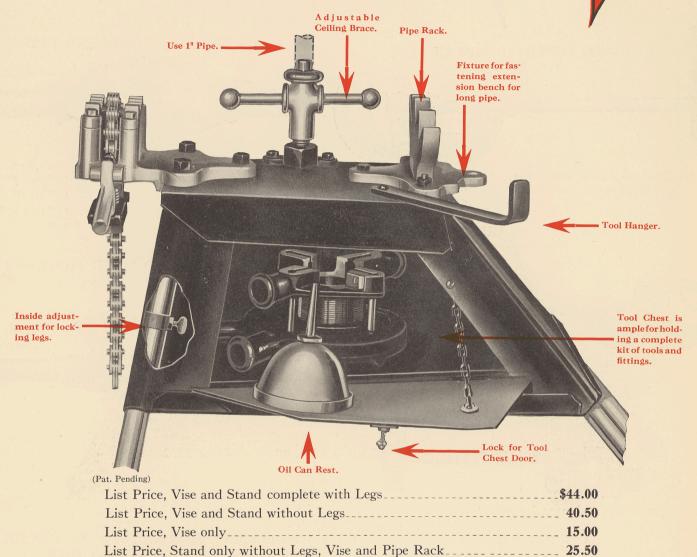
 No. 2
  $4 \times 4 \times \frac{7}{8}$ "
  $\frac{1}{2}$ " to 2"

Hollands Manufacturing Co., Erie, Pa., U. S. A.

(Established 1887)

## HOLLA

### Combination Vise Stand and Tool Chest



Shipping Weight of Stand with Vise, less Legs, 80 lbs.

Shipping Weight of Stand less Vise and Legs, 65 lbs.

Use four pieces 3/4" Pipe 45 inches long for legs. Use 1" Pipe for ceiling brace. No Pipe Threading necessary for legs or ceiling brace.

The Superior features of Hollands Combination Vise Stand and Tool Chest:

Adjustable Ceiling Brace for holding the Bench Rigid.

Triple Notched Pipe Rack has fixture for bolting on extension Pipe Support.

Steel Door with lock prevents theft of tools, etc., and when open acts as a shelf for tools and oil can.

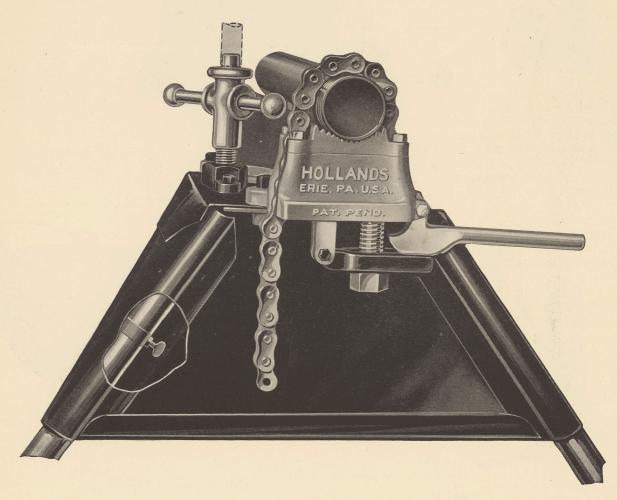
Inside fastening arrangement prevents removal of legs when door is locked, thus preventing the theft of stand and tools.

Stand can be drilled for any type of Vise.

Tool Chest has ample capacity for holding a complete kit of tools, fittings and personal effects.



#### Improved Quick Action Chain Pipe Vise



Capacity ½" to 4" Pipe Weight 15 lbs.

List Price of Complete Vise and Extra Parts

Vise Complete	\$15.00	
Extra Chain	4.00	
Extra Jaws, set of 2 (	8100 \$	55.00
Extra Base	6.00	
Extra Cam Lever	2.00	
Extra Cam Shoe	2.00	
Extra Chain Bolt	2.00	

The Superior Feature of this Chain Pipe Vise is the rapid acting cam adjustment, which is instantaneous and positive, and can be operated without injuring the hands. This is a decided improvement over the old type of screw and handle.

#### HINGED PIPE VISE



Equipped with oil tempered milled steel Pipe Jaws and one piece steel screws. Sizes for 2" Inch and larger have acme thread, which is stronger and more rapid in action.

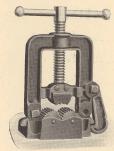
Made in ten sizes with capacity from  $\frac{1}{8}$ " to 12" pipe.

#### **CLAMP VISE**

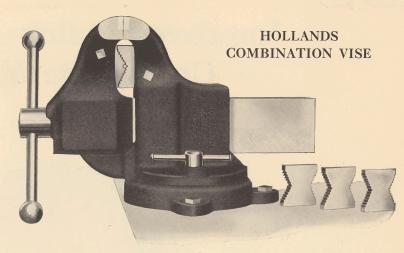


Made in four sizes from  $\frac{1}{8}$ " to  $2\frac{1}{2}$ " pipe capacity.

#### ROLLER JAW PIPE VISE



Has maximum gripping surface. Will not crush the pipe. Especially for Brass or Conduit Pipe.



Interchangeable and reversible Pipe Jaws are milled from solid bar stock and oil tempered.

#### **MELTING POTS**

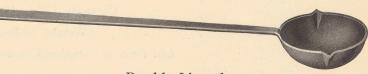


Cast bowl. Wrought iron handle. Sizes, 4", 5", 6", 7", 8", 9", 10".



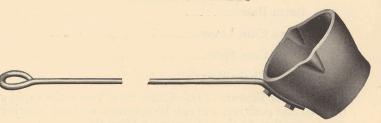
Cast bowl wrought iron handle. Equipped with pouring lip and tilting fixture. 12",13½",15".

#### MALLEABLE LADLES

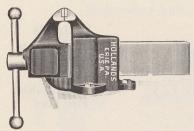


**Double Lipped** Sizes, 2½", 3", 3½", 4", 5", 6".

#### BABBITT LADLES



Cast Bowl Wrought Handle. Sizes 6", 8", 10".



#### Hollands Filers' and Toolmakers' Vises

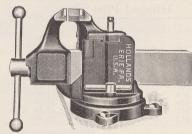
These vises are especially adapted for Tool Room and Metal Pattern work. The jaws are more angular and deeper than standard type of vises, which makes them convenient for filing. These vises are furnished with smooth jaws, unless otherwise specified.

Solid	Jaw	
Stationary	Base	Type

Sol	lid	Ja	w
Swivel	Ba	se	Type

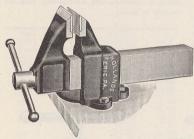
No.	Width Jaw Inches	Depth Inches	Opens Inches	Wt.	List Price Each	No.	Wt. Lbs.	List Price Each
153½ 154 154½	3½ 4 4½	3½ 3¾ 4¼	5 6½ 7½ 7½	30 45 60	\$12.00 14.50 16.50		38 55 75	\$16.00 18.00 20.00

Hollands Filers' and Toolmakers' Vises



#### Swivel Jaw-Swivel Base Type

No.	Width Jaw Inches	Depth Inches	Opens Inches	Wt. Lbs.	List Price Each
454	4 41/2	37/8	5¾	60	\$24.00
454½		43/8	7	75	28.00

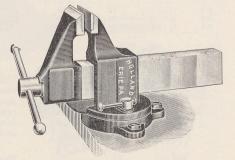


Hollands Woodworkers' Vises

Solid Jaw-Stationary Base Type

No.	Width Jaw Inches	Depth Inches	Opens Inches	Weight Pounds	List Price Each
164 164 <sup>1</sup> / <sub>4</sub> 164 <sup>1</sup> / <sub>2</sub>	$\begin{array}{c} 4 \\ 4\frac{1}{4} \\ 4\frac{1}{2} \end{array}$	$\frac{4\frac{1}{2}}{5\frac{1}{8}}$ $\frac{5\frac{1}{2}}{5\frac{1}{2}}$	7 9 11	42 48 60	\$15.00 16.25 17.50

Hollands Woodworkers' Vises



Solid Jaw-Swivel Base Type

No.	Width Jaw Inches	Depth Inches	Opens Inches	Weight Pounds	List Price Each
264 264 <sup>1</sup> / <sub>4</sub> 264 <sup>1</sup> / <sub>2</sub>	$\begin{array}{c} 4 \\ 4 \frac{1}{4} \\ 4 \frac{1}{2} \end{array}$	$\frac{4\frac{1}{2}}{5\frac{1}{8}}$ $\frac{5\frac{1}{2}}{2}$	7 9 11	50 56 72	\$20.00 21.25 22.50



#### Hollands Machinists' Vises

#### Solid Jaw Stationary Base

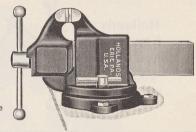
Correct design gives these vises maximum strength, rigidity and durability. Jaws steel faced and machine corrugated.

No.	Width Jaw Inches	Jaw Open Inches	Wt. Lbs.	List Price Each	No.	Width Jaw Inches	Jaw Open Inches	Wt. Lbs.	List Price Each	
12½ 13 13½ 14 14½	2½ 3 3½ 4 4½ 5	3½ 4½ 5 6 7	15 24 30 44 60 75	\$ 9.00 10.00 11.25 12.75 15.50 20.00	17 18 19	5½ 6 7 8 9	$ \begin{array}{c} 9\\10\\12\\12\frac{12\frac{1}{2}}{13\frac{1}{2}} \end{array} $	105 150 190 270 285	\$30.00 39.00 55.00 75.00 90.00	

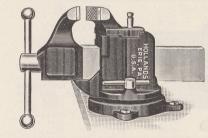
#### Hollands Machinists' Vises

Solid Jaw Swivel Base

The swivel base is positive and locks at any point.



No.	Width Jaw Inches	Jaw Open Inches	Wt.	List Price Each	No.	Width Jaw Inches	Jaw Open Inches	Wt. Lbs.	List Price Each
22½ 23 23½ 24 24½ 25	2½ 3 3½ 4 4½	3½ 4½ 5 6 7 8	20 33 38 55 75 90	\$12.00 13.00 15.00 17.00 20.00 30.00	25½ 26 27 28 29	5½ 6 7 8 9	$   \begin{array}{c}     9 \\     10 \\     12 \\     12 \frac{1}{2} \\     13 \frac{1}{2}   \end{array} $	120 165 220 300 330	\$38.00 52.00 70.00 98.00 115.00



#### Hollands Machinists' Vises

Swivel Jaw Swival Base

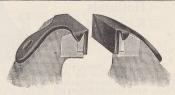
The swivel base is positive and locks at any point.

No.	Width Jaw Inches	Jaw Open Inches	Wt. Lbs.	List Price Each	No.	Width Jaw Inches	Jaw Open Inches	Wt. Lbs.	List Price Each
42½ 43	21/2	31/2	20 36	\$16.00 17.50	45 45½	5 5½	8 81/2	95 126	\$35.00 44.00
43½ 44 44½	3½ 4 4½	5 6 7	46 62 76	20.00 24.00 28.00	46 47 48	6 7 8	11 12½ 13	170 220 300	60.00 75.00 105.00

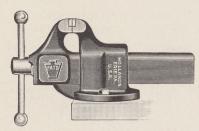
#### Soft Metal Jaws for Machinists' Vises

Made in Copper, Brass or Lead

These jaws are cast and are more durable than the ordinary sheet metal jaws commonly used.



Size	List Price Lead Jaws	List Price Copper or Brass
3 in.	\$0.70	\$1.00
3½ in.	0.80	1.20
4 in.	1.00	1.40
4½ in.	1,20	1.60
5 in.	1.50	2.00
5½ in.	1.80	2,20
6 in.	2.00	2.40
7 in.	2.50	3.00



#### Hollands Keystone **Bench Vises**

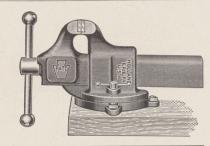
Solid Jaw Stationary Base

A strong, rigid and durable vise, with corrugated steel jaw faces and Removable Malleable Nuts.

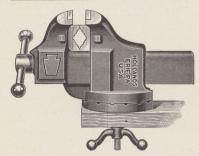
No.	Width of Jaw Inches	Jaw Open Inches	Wt. Lbs.	List Price Each	No.	Width of Jaw Inches	Jaw Open Inches	Wt. Lbs.	List Price Each
В	2	21/4	. 5	\$2.80	н	41/2	6	45	\$10.80
C	21/2	3	10	4.00	·V	5	7	64	13.80
Ď	3	31/2	16	5.00	W	51/2	8	85	18.00
F	31/2	4	21	6.40	X	6	9	100	24.00
Ğ	4	5	32	8.80					

#### Hollands Keystone **Bench Vises**

Solid Jaw **Swivel Base** 



No.	Width of Jaw Inches	Jaw Open Inches	Wt. Lbs.	List Price Each	No.	Width of Jaw Inches	Jaw Open Inches	Wt. Lbs.	List Price Each
BS	2	21/4	7	\$ 4.00	HS	41/2	6	52	\$12.80
CS	21/2	3	13	5.00	VS	5	7	75	16.80
DS	3	31/2	20	6.00	WS	51/2	8	95	22.00
FS	31/2	4	25	8.00	XS	6	9	112	28.00
	0/2				22.0	0			20.00
GS	4	5	36	10.80					



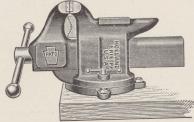
#### Hollands Keystone Combination Vises

The pipe jaws are milled from steel bars and are interchangeable and reversible.

No.	Width of Jaw Inches	Holds Pipe Inches	Wt. Lbs.	List Price Each		Width of Jaw Inches	Holds Pipe Inches	Wt. Lbs.	List Price Each
69 70 71		1/8 to 11/2 1/8 to 2 1/8 to 31/2	20 40 66	\$10.00 16.00 24.00	73	5 6	½ to 4½ ¼ to 6	106 150	\$36.00 50.00

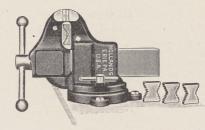
#### Hollands Keystone **Anvil Vises**

These vises have the same construction as the Keystone Combination Vises, with the addition of an anvil.



#### Stationary Base Type

Stationary Base Type						Swive	Base T	ype	
No.	Width of Jaw Inches	Holds Pipe Inches	Wt. Lbs.	List Price Each	No.	Width of Jaw Inches	Holds Pipe Inches		List Price Each
OE3 OE3½ OE4	3 3½ 4	1/8 to 11/4 1/8 to 11/2 1/8 to 2	10 22 40	\$ 4.50 7.00 12.00	E31/2	3 3½ 4	1/8 to 1 1/4 1/8 to 1 1/2 1/8 to 2	12 25 45	\$ 5.00 8.00 14.00



#### Hollands Combination Vises

Interchangable Pipe Jaws

#### Swivel Base

Vise	Width	Holds	Weight	List Price
No.	Jaw, In.	Pipe, In.	Pounds	Each
52	$ \begin{array}{c} 3\frac{1}{2} \\ 4\frac{1}{4} \\ 5 \\ 6 \end{array} $	1/8 to 21/2	55	\$17.50
53		1/8 to 31/2	82	24.00
54		1/8 to 41/2	120	38.00
56		1/8 to 6	186	60.00

#### Hollands Malleable Hinged Pipe Vises

		T.	
No.	Pipe Capacity Inches	Wt. Lbs.	List Price Each
398 399 401 402	1/8 to 11/4 1/8 to 11/2 1/8 to 2 1/8 to 21/2	4 5 9 12	\$ 2.50 3.60 4.25 5.00
403 404 406 408	18 to 31/2 18 to 41/2 18 to 6 1 to 8	18 30 55 80	7.50 11.00 23.50 47.50 70.00
412	1½ to 12	160	70.00



#### **Hollands Clamp Vises**

Same construction as Hollands Malleable hinged pipe vises shown above except that base is equipped with a clamp, for clamping vise to bench or post.

11000/19	Pipe		List
Vise	Capacity	Wt.	Price
No.	Inches	Lbs.	Each
298-C	1/8 to 11/4	- 5	\$3.50
399-C	1/8 to 11/2	8	4.50
400-C	1/8 to 2	13	5.00
402-C	1/2 to 21/2	15	6.50

#### Hollands Roller Jaw Pipe Vises

The roller jaw feature gives a much larger gripping surface than "V" jaws, and will not split the pipe.

Vise No.	Pipe Capacity Inches	Wt. Lbs.	List Price Each
R2 R3 R4	1/8 to 21/2 1/4 to 3 3/4 to 4	12 20 24	\$ 5.00 7.50



#### Home Vises

An efficient, all-around Vise for Home Use. Removable Pipe Jaws, corrugated, renewable Steel Jaw Faces. Steel Screw with acme thread.

Stationary BaseType



Holds Pipe Inches

1/8 to 11/4 1/8 to 11/4 1/8 to 11/2

Swivel Base Type Width Jaw Inches

 $\frac{3}{3\frac{1}{2}}$ 

H3 H3½ H4

with Cast Jaws List Price Each Weight Pounds Weight Pounds \$3.00 4.50 7.50 ОНЗ \$2.40

#### Hollands Chain Pipe Vise



This Chain Pipe Vise has a malleable base, steel chain and jaws of milled tool steel, the center support between the jaws prevents bending of the pipe. It is a strong, compact vise for the tool kit.

Holds 1/8" to 21/2" pipe.

List Price \$4.00-Wt. 41/2 lbs.

Extra Parts	List Each
Jaws-Each	 \$1.80
Chain	 1.00
Screw	 
Nut and Handle	 1.20

#### Malleable Pipe Stocks and Solid Dies





These Dies will start easier, cut better threads, and give maximum service.

Any standard make of solid die of the same dimensions can be used in these stocks. Each complete set packed in a separate box. No. 2 Stock has Lead Screw. Left Hand Dies take double list of Right Hand.

			and the same and the same and the same				
Set No.	Pipe Capacity Inches	List I with Ring Guides	Price Set with Adjustable Guides	Stock Only Each	Extra R. H. Die Each	Extra Ring esGuides Each	Extra Adjust'le Guides Each
0 1 1A 1B 1C 1D 1½ 1¾ 1¾ 1¾ 1¾ 4 B	1/8 to 1/2 1/4 to 1 1/8 to 1 1/8 to 1 1/4 to 3/4 1/2 to 1 1/4 to 1/4 1/4 to 1/4 1/2 to 1/4 1/2 to 1/4 1/2 to 1/4 1/2 to 1/4 1/2 to 1/4 1/2 to 1/4	\$ 8.00 10.50 12.00 9.00 7.50 6.00 9.50 9.50 15.50 11.50	\$12.50 14.00 11.25 9.75 8.50 12.00 12.00 18.00 14.00 17.50	\$3.00 3.50 3.50 3.50 3.50 4.00 4.00 4.00 8.50	\$1.40 1.60 1.60 1.60 1.60 2.00 2.00 2.00 2.00 2.50	\$0.30 .40 .40 .40 .40 .60 .60 .60	\$3.40 3.40 3.40 3.40 4.00 4.00 4.00 4.00
2A 2B 2C	1 to 2 34 to 2 1/2 to 2	17.00 19.50 22.00	20.00 22.50 25.00	8.50 8.50 8.50	2.50 2.50 2.50	.75 .75 .75	5.40 5.40 5.40

Set No. 2, 2A, 2B, 2C, Extra Lead Screw \$2.00 Each.

#### Malleable Reversible Ratchet Stocks and Solid Dies



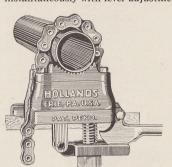
A light, convenient tool for close work. Each set packed in a separate box.

Set No.	Pipe Capacity Inches	List Price Set	Stock Only Each	Extra R. H. Dies Each	Extra Guides Each
1R	1/4 to 1	\$12.00	\$ 5.00	\$1.60	\$0.40
1RA	1/8 to 1	13.50	5.00	1.60	.40
1RB	1/4 to 3/4	10.50	5.00	1.60	.40
1RC	½ to 1	9.00	5.00	1.60	.40
1RD	½ to 34	7.50	5.00	1.60	.40
1½R	1 to 1½ 1 to 1½ 1/4 to 1¼ 1/4 to 1¼	20.00	6.00	2.00	.60
1¾R		12.00	6.00	2.00	.60
1¾RA		18.00	6.00	2.00	.60
134RB	1/2 to 11/4	14.00	$6.00 \\ 10.00 \\ 10.00$	2.00	.60
2R	11/4 to 2	16.00		2.50	.75
2RA	1 to 2	18.50		2,50	.75
2RB 2RC	34 to 2 1/2 to 2	21.00 23.50	10.00	2.50 2.50	.75

Left Hand Dies take double the list of Right Hand.

#### Hollands Improved Quick-Action Chain Pipe Vise

The improved feature of this Chain Pipe Vise is the rapid action cam adjustment, which is instantaneous and positive. Adjusting nut is used only for different sizes of pipe. Vise tightens and releases instantaneously with lever adjustment.



Weight of Vise 15 lbs.

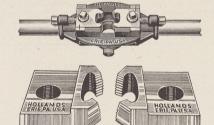
Capacity of Vise 1/8 to 4-inch pipe.

Cadmium finish.

List Price of Complete Vise and Extra Parts

No. 2 Vise Complete	.\$11.00
Extra Chain	. 3.00
Extra Jaws, set of 2	4.00
Extra Base	. 3.50
Extra Cam	1.50
Extra Cam Shoe	. 1.50
Extra Chain Bolt	1.50

#### Adjustable Stocks and Dies



These Dies will start easier, cut clean threads and give maximum service.

Interchangeable with all standard makes. Each complete set packed in a strong fibre box. Left Hand Dies take double list of Right Hand.

		List Pri	ce per Set	Extra	Extra
	Pipe	with	with	R. H.	Ring
Set	Capacity	Ring	Adjustable	Dies	Guide
No.	Inches	Guides	Guides	Each	Each
1AH1	1/8 to 1/2	\$ 9.00		\$1.60	\$0.30
2AH1	1/4 to 1	12.00	\$14.00	2.00	.40
2AH2	1/8 to 1	14.00	16.00	2.00	.40
2AH3	1/8 to 3/4	12.00	14.00	2.00	.40
2AH4	3% to 1	10.50	12.50	2.00	.40
2AH5	½ to 1	8.75	10.75	2.00	.40
2AH6	1/2 to 3/4	7.00	9.00	2.00	.40
21/2AH1	½ to 11/4	14.00	16.50	2.50	.60
21/2AH2	3/8 to 11/4	16.50	19.00	2.50	.60
21/2AH3	1/4 to 11/4	19.00	21.50	2.50	.60
21/2AH4	1/8 to 11/4	21.50	24.00	2.50	.60
2½AH5	½ to 1½	16.50	19.00	2,50	.60
3AH1	11/4 to 2	18.00	21.00	3,50	.75
3AH2	1 to 2	21.00	24.00	3.50	.75
3AH3	3/4 to 2	24.00	27.00	3.50	.75
3AH4	½ to 2	27.00	30.00	3.50	.75

#### Adjustable Dies for Bolts

These bolt dies are standard in size and fit all makes of Adjust-

able	Stocks.				
N	Width o. Die Inc		Bolt Sizes	List Extra R. H. Dies	List Extra Guides
1A 1A 2A 2A	L 1½	1A 1A 2A 2A	14 to 76 1/2 to 3/4 1/4 to 1	\$1.50 1.75 2.00	\$0.30 .30 .40
3 A		2A 3A	1 to 2	2.25	.40

Left Hand Dies take double list of Right Hand.

#### Solid Square Dies for Bolts

These bolt dies can be used in Standard Solid Stock or Ratchet Stock of any make.

No.	Size Die Block Inches	Bolt Sizes	List Extra R. H. Dies	List Extra Guides
00SL 0SL 1SL 1½SL 2SL	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	14 to 34 14 to 1 14 to 1 14 to 114 34 to 112 1 to 2	\$1.50 1.50 2.00 2.50 3.50	\$0.30 .30 .40 .60

Left Hand Dies take double list of Right Hand.

#### Thin Blade Pipe Cutter Wheels



Smoot	h Edge	or K	nurled	Whe	els
Barne			inders heels		llands heels
Size No.	List	Size No.	List	Size No.	List
1 2 3	\$0.50 .60	1 2	\$0.50	1 2 3	\$0.50
3 4	1.00	3 4	1.10 1.10	3 4	1.10 1.10
5-6 6 1/2-7	1.10	5	1.10	5	1.10

Wheels to fit Trimo Pipe Cutters

No. 1\$0.60	No. 2\$0.60	No. 3\$0.90

#### Hollands Improved Pipe Cutters



The wheels and rollers are interchangeable, making the cutters convertible from three-wheel to roller type. Equipped with thin blade wheels.

THE	THREE-WHEEL TYPE			ROLLER TYPE			
Size	Cuts Pipe	List Price	Size	Cuts Pipe	List Price		
No.	Inches	Each	No.	Inches	Each		
61-W	1/8 to 11/4	\$ 4.50	61-R	1/8 to 11/4	\$ 4.50		
62-W	1/8 to 2	6.00	62-R	1/8 to 2	6.00		
3-W	1 to 31/2	10.00	3-R	11/4 to 31/2	10.00		
4-W	1 to 4	18.00	4-R	2 to 4	18.00		
5-W	21/2 to 6	28.00	5-R	21/2 to 6	28.00		

#### EXTRA PARTS FOR HOLLANDS IMPROVED CUTTERS

Size	Wheels	Rollers	Pins	Frame	Block	Handle
No.	Each	Each	Each	Each	Each	Each
61 62 3 4 5	\$0.60 .60 1.10 1.10 1.10	\$0.30 .30 .50 .50	\$0.12 .12 .15 .15	\$2.00 2.50 5.00 9.00 12.00	\$2.00 2.50 4.00 6.00 9.00	\$1.25 1.75 3.00 4.00 8.00

#### THREE-WHEEL PIPE CUTTERS



BARNES TYPE

Size No.		List Pr. Complete		Pins Dozen	Frame Each	Slide Each	Nut Each	Handle Each
1 2 3 5 5 6 6 <sup>1</sup> / <sub>2</sub>	18 to 1 12 to 2 112 to 3 212 to 4 4 to 6 6 to 8 8 to 10 9 to 12		\$0.50 .60 .80 1.00 1.10 1.10 1.10	\$1.00 1.00 1.00 2.00 2.00 2.00 2.00 2.00	\$1.75 2.60 4.55 9.50 13.75 20.00 23.00 25.00	\$0.75 1.00 2.00 4.50 7.00 8.50 9.50 11.25	\$0.25 .25 Nut and Hook one-piece in these Sizes	\$1.00 1.25 2.25 4.50 7.00 9.25 10.25 11.50

#### ROLLER PIPE CUTTERS



							Block and	d
Size No.		List Price Complete		Rollers Each	Pins Each	Frame Each	Wheel Each	Handle Each
1	½ to 1	\$3.00	\$0.50	\$0.24	\$0.10	\$1.50	\$1.25	\$1.00
2 3	1 to 2 2 to 3	4.50 7.50	.60 1.10	.32	.10	2.50 3.50	1.75 2.75	1.25 2.25
4	2½ to 4	15.00	1.10	.50	.15	5.00	3.50	4.50
5	4 to 6	22.50	1.10	.60	.15	8.00	4.00	7.00

#### No. 1 Melting Pots No. 2



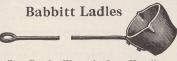


No. 1		Cast Bowl	and Wrought In	on Handle
Diameter Inches	Depth Inches	Capacity Pounds	Weight Pounds	List Price Each
4 5	$\frac{2\frac{1}{4}}{2\frac{3}{4}}$	8 10	2 2½	\$0.40 .50
6 Spcl.	$\frac{3}{31/2}$	15 20	31/4	.60
8	3%4	25 35	6	1.00
10	5 3 4	60 90	10 15	2.00 2.80

#### Malleable Iron Ladles



Diameter	Length	Capacity	Weight	List Price
Inches	Inches	Pounds	per Doz.	per Doz.
2½	13	1	9 lbs.	\$2.40
3	13	1½	10 lbs.	3.00
3½	15½	21/4	14 lbs.	4.00
4	16	$\frac{31/2}{7}$	17 lbs.	4.80
5	19		24 lbs.	6.00
6	21	12	30 lbs.	7.20



Cast Bowl. Wrought Iron Handles.					
Diameter	Capacity	Quarts	Weight	Length	List Price
Inches	Pounds		Lbs.	Overall	Each
6	25	1	7	32 In.	\$2.40
8	50	2	12	45 In.	3.60
10	100	4	20	52 In.	6.00

#### Long Lip Pouring Ladles



Malleable Bowl. Steel Handle, Wood Grip.

Diameter	Longth	Launth		oou oxip:	Tine
of Bowl Inches	Length Overall Inches	Length of Lip Inches	Capacity Pounds	Weight Each	List Price Each
3 4 5	17 19 21	$\frac{2}{2^{3}4}$ $\frac{3^{1}4}{4}$	$\frac{2\frac{1}{2}}{5}$ 12	1½ lbs. 2 lbs. 3 lbs.	\$0.45 .60 .90

#### Glue Pots



Cast Bowl. Porcelain Lined.

	Cast Bowl. Torcciain Emed.	
No.	Capacity	List Per Doz.
000 00 0 1	½ Pint ¾ Pint 1 Pint 1½ Pint	\$ 8.40 9.60 10.20 12.00
2	2 Pint	14.40

#### RESALE DISCOUNT SHEET

Applying to CATALOG No. 36

CATALOG No. 36				
	Effective MAR 5 - 1940 and subject to change without notice.  Resal	Stocking Jobbers		
Page	Item Discour			
2-3-4-5	Machinists, Filers and Toolmakers Vises	6: 10 - 271/2%		
5	Soft Metal Jaws	6 10 - 271/2%		
6-7	Woodworkers Vises	6 10 - 271/2%		
8	Hollands Combination Vises	6 10 - 271/2%		
9-10-11	Keystone Vises	6 10 - 331/3%		
11	Home Vises	% 25 - 331/3%		
12-13	Pipe Vises	% 25 - 25%		
14	Hollands Pipe Cutters and Parts except Wheels 40%	% 40 - 25%		
14	Hollands Wheels - thin blade or knurled type	% 50 - 25%		
15	Barnes Pipe Cutters and parts except Wheels	% 40 - 25%		
15	Barnes Wheels - thin blade or knurled type 50%	6:50 -25%		
15	Saunders Pipe Cutters and Parts except Wheels	6 25 - 25%		
15	Saunders Wheels - thin blade or knurled type	6 50 - 25%		
15	Tube Cutters	6 40 - 25%		
16	Malleable Pipe and Ratchet Stocks and Solid Dies with ring guides 30%	6 30 - 25%		
16	Malleable Pipe Stocks and Solid Dies with adjustable guides	% 35 - 25%		
17	Adjustable Pipe Stocks and Adjustable Dies with ring guides . 30%	70 30 - 25%		
17	Adjustable Pipe Stocks and Adjustable Dies with adjustable guides 35%	70 35 - 25%		
16-17	Extra Solid and Adjustable Dies, Guides and Parts	6 30 - 25%		
18	Glue Pots List Plus 109	70 15%		
18	Melting Pots . , ½ Gross Lots Assorted 16% - 25 , 12½%	70 121/2 - 25%		
19	Ladles 1 Gross Lots Assorted 20 - 25 . 121/29	$76  12\frac{1}{2} - 25\%$		
20	Combination Vise Stand and Tool Chest	25 - 25%		
20		30 - 25%		
20	Adjustable Bolt Dies 20%.	20 - 25%		
21-22-23	Repair parts for Vises Same Discount as complete Vise	S		
	Minimum charge is 30c plus postage for any merchandise for less than 30c in value			
	Terms: 60 days net 2% - 10 days, F. O. B. cars, Erie, Pennsylvania	8		
	Terms, to days net 2/0 - 10 days, 1. O. D. Cars, Elle, 1 ellisylvalla			

Bench Vises, pages 2 to 11 inclusive, on shipments of net invoice value of \$50.00 or more.

Freight Allowances:

Pipe Tools, pages 12 to 17 inclusive, on shipments of net invoice value of \$75.00 or more.

Pots, Ladles, Vise Stand and Tool Chest on shipments of net invoice value of \$40.00 or more.

### HOLLANDS MANUFACTURING COMPANY ERIE PA.

#### TO THE TRADE

It is our policy to co-operate with jobbers who carry a stock of our tools and to protect them from competition of non-stocking jobbers. We consider our distributors part of our sales organization and are always ready to co-operate with them in any way that will prove mutually beneficial.

Any jobber stocking HOLLANDS tools is assured that he is on an equal basis with any other jobber. We have no special prices or rebates for quantities that are not shown on our discount sheet.

Established in 1887, our tools have a record of over 50 years of satisfactory service. The fact that many of our jobbers have carried our line continuously for nearly fifty years is the best proof of their confidence in the merit of our tools and the sales policy of our Company.

All our tools are guaranteed to be free from defective materials and workmanship. All claims for replacement are to be referred to us for adjustment but no goods are to be returned to us without our permission, as in many cases adjustment can be made without the expense of returning the article in question.

HOLLANDS MANUFACTURING CO.

